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## Optical parametric oscillation in silicon carbide nanophotonics

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Silicon carbide (SiC) is rapidly emerging as a leading platform for the implementation of nonlinear and quantum photonics. Here, we find that commercial SiC, which hosts a variety of spin qubits, possesses low optical absorption that can enable SiC integrated photonics with quality factors exceeding  $10^7$ . We fabricate multimode microring resonators with quality factors as high as 1.1 million, and observe low-threshold  $(8.5 \pm 0.5 \, \text{mW})$  optical parametric oscillation using the fundamental mode as well as optical microcombs spanning 200 nm using a higher-order mode. Our demonstration is an essential milestone in the development of photonic devices that harness the unique optical properties of SiC, paving the way toward the monolithic integration of nonlinear photonics with spin-based quantum technologies. © 2020 Optical Society of America under the terms of the OSA Open Access Publishing Agreement

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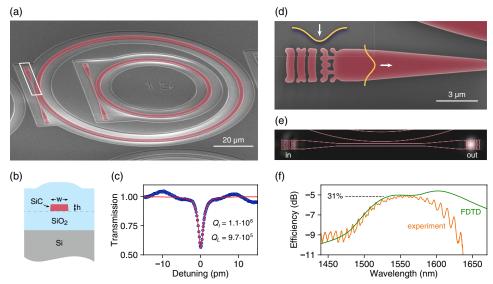
Silicon carbide (SiC) is a promising material for realizing quantum and nonlinear photonics technologies [1-4]. Uniquely combining a wide transparency window (UV to mid-IR) [5], a strong secondand third-order ( $\chi^{(2)}$ ,  $\chi^{(3)}$ ) optical nonlinearity [6,7], and a high refractive index, SiC is also host to a variety of optically addressable spin qubits [2,8], which are actively studied for applications in quantum computation [8,9] and sensing [10]. SiC photonics have been in development for over a decade, and have recently seen major breakthroughs, including low-loss waveguides and high quality (Q) factor resonators [3,4,11]; efficient on-chip frequency conversion via the  $\chi^{(2)}$  nonlinearity [3,4]; and integration of single spin qubits with nanophotonic cavities [4,12]. This puts SiC on the forefront of efforts toward a monolithic platform combining quantum and nonlinear photonics. However, the observation of optical parametric oscillation (OPO) in SiC remains an outstanding challenge. On-chip OPO enables efficient wideband spectral translation [13], frequency comb formation for metrology [14] and spectroscopy [15], and on-chip generation of non-classical light states [16]. Furthermore, the monolithic integration of optical spin defects with a near-threshold OPO light source can enable the demonstration of new physical effects in cavity quantum electrodynamics [17].

In this Letter, we demonstrate on-chip  $\chi^{(3)}$  OPO and microcomb formation in high-purity semi-insulating (HPSI)

4H-SiC-on-insulator multimode microring resonators. This is enabled by resonator dispersion engineering, improved fabrication techniques resulting in *Q* factors as high as 1.1 million, and compact inverse-designed vertical couplers for a broadband, high-efficiency free-space interface. We also perform a careful study of the intrinsic material absorption of SiC, providing crucial information on the dominant sources of loss in high-*Q* photonic devices based on SiC.

The device fabrication follows the process described in Ref. [4], with modifications to improve the pattern-transfer fidelity and device Q factors. Instead of using a flowable oxide e-beam resist (FOX-16 from Dow Corning), which suffers from low reactive-ion etching selectivity against SiC, an aluminum hard mask [deposited via evaporation and patterned with ZEP52A e-beam resist (Zeon Corp)] is used [3,18]. Combined with a low-power SF<sub>6</sub> etch, this yields a hard-mask selectivity of nine (compared to two for flowable oxide). Using this method, devices in SiC films as thick as 1.5 µm can be fabricated. Figure 1(a) shows microring resonator devices before oxide encapsulation [Fig. 1(b)]. Q factors as high as  $1.1 \cdot 10^6$  are measured [Fig. 1(c)], which corresponds to a waveguide loss of 0.38 dB/cm. Routing light to and from the chip is done via efficient and broadband inverse-designed vertical couplers [19,20], with a peak single-mode coupling efficiency of 31%, as illustrated in Figs. 1(d)–1(f). Accurate pattern transfer and high aspect ratio nanostructures enabled by the new fabrication approach were essential for demonstration of the close agreement between the simulated and measured efficiency at the target wavelength of 1550 nm.

The waveguide loss of 0.38 dB/cm presented here approaches the previously reported upper bound of 0.3 dB/cm on the intrinsic absorption of 4 H-SiC [21]. To identify the dominant source of loss in high-Q SiC devices, we perform high-resolution characterization of the intrinsic absorption of SiC via photothermal common-path interferometry (PCI), which has been used to detect absolute absorption down to 1 ppm/cm [22]. In PCI, a low-power probe beam is used to sense the heating effect from the absorption of a high-power pump beam, as shown in Fig. 2(a). The pump beam, with a comparatively smaller waist, is chopped, periodically modulating the heating effect, which induces self-interference of the probe beam via the photothermal effect. We perform absorption measurements on sublimation-grown HPSI 4 H-SiC (Shanghai Famous Trade Co. LTD) with resistivity exceeding



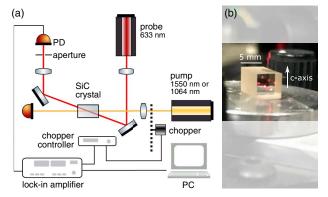
**Fig. 1.** Microring resonators and inverse-designed vertical couplers in 4 H-SiC-on-insulator. (a) Scanning electron micrograph (SEM) of two SiC microring resonators (false-colored) with diameters of 55 μm and 100 μm before SiO<sub>2</sub> encapsulation. (b) Schematic of the device cross section after SiO<sub>2</sub> encapsulation. (c) Transmission spectrum of a ring with diameter 100 μm, width 3.0 μm, and height 530 nm, around a  $TE_{00}$  resonance with an intrinsic Q of  $1.1 \cdot 10^6$  and loaded Q of  $9.7 \cdot 10^5$ . The wavelength is relative to 1532 nm. (d) Close-up SEM image of the inverse-designed vertical coupler, highlighted in (a). The coupler converts a near-diffraction-limited free-space Gaussian beam (focused via a  $100 \times$  objective with NA = 0.5) into the fundamental waveguide mode. (e) Camera image of the coupler operating at peak efficiency, showing little back-reflection from the input coupler, and a nearly Gaussian beam at the output. (f) We measure the single-mode coupling efficiency to be 31% at the target wavelength of 1550 nm, in close agreement with finite-difference time domain (FDTD) simulation.

Table 1. Intrinsic Optical Loss of HPSI 4 H-SiC

Wavelength	Polarization	Absorption (dB/cm)
1064 nm	$\perp c$ axis	0.063
	$\parallel c$ axis	0.031
1550 nm	$\perp c$ axis	0.074
	$\parallel c$ axis	0.020

 $10^5\Omega \cdot m$  [Fig. 2(b)]. The measured absorption is shown in Table 1. We note that the absolute accuracy of PCI requires a lowtransparency calibration sample or precise knowledge of material properties, including the refractive index, thermo-optic coefficient, coefficient of thermal expansion, and thermal conductivity. Based on previously reported values of these parameters for 4 H-SiC [5,23–25], we conservatively estimate the absolute accuracy of the absorption measurement to be  $\pm 25\%$ . However, the relative precision is within 1%. This allows us to observe wavelengthdependent anisotropy in absorption (3.68 at 1550 nm and 2.02 at 1064 nm). Such strong wavelength-dependent anisotropy suggests that residual optically active defects with polarization-dependent near-IR and telecom absorption [26-28], rather than the bulk SiC lattice, may be the dominant source of loss; however, further investigation is necessary. Our high-resolution absorption measurements indicate that Q factors exceeding  $10^7$  are possible in SiC. Defect-free epitaxial SiC layers used in quantum technologies [2,8,28] may enable photonics with even higher Q factors.

In order to generate degenerate four-wave mixing OPO, one must achieve frequency and phase matching among the pump, signal, and idler modes in the resonator. The frequency matching condition  $2\omega_p = \omega_s + \omega_i$  follows from conservation of energy. The phase matching condition ensures proper volumetric mode overlap and, for OPO within one mode family of a microring,



**Fig. 2.** Measurement of the intrinsic loss of 4 H-SiC. (a) Diagram of the PCI measurement setup, described in detail in Ref. [22]. (b) Crystal of 4 H-SiC with dimensions of  $5 \times 5 \times 10$  mm undergoing the measurement. Multiple reflections of the red probe laser inside the crystal are visible.

reduces to the statement of conservation of angular momentum  $2\mu_p = \mu_s + \mu_i$ , where  $\mu$  is the azimuthal mode number [29]. The spectral characteristics of the OPO and subsequent microcomb are determined by the dispersion relative to the pump mode ( $\mu_p = 0$ ):

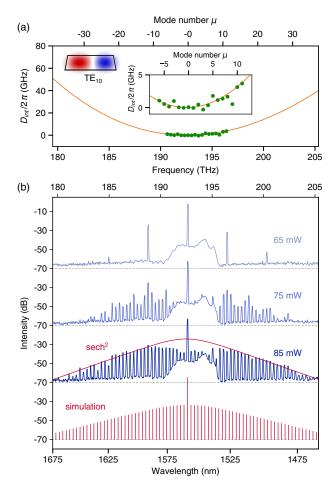
$$\omega(\mu) = \omega_0 + \sum_{k=1} \frac{D_k}{k!} \mu^k, \tag{1}$$

where the  $k_{th}$ -order dispersion is  $D_k$ . Here,  $D_1$  is the free spectral range (FSR) of the resonator. When  $D_2$  dominates all higher-order terms and is positive (negative), the mode dispersion is said to be anomalous (normal).

We engineer microrings to possess anomalous dispersion in the  $TE_{10}$  mode across the telecommunications band for broadband

microcomb generation [30]. The dispersion calculations include material anisotropy [5] and are performed in cylindrical coordinates to include the effect of the microring bending radius. For 100 µm diameter microrings, a target height of 530 nm and width of 1850 nm (with a sidewall angle of 10°) are chosen. To predict the OPO behavior, we obtain a transmission spectrum across the full range of the tunable laser (1520-1570 nm), and extract the dispersion of the TE<sub>10</sub> mode by measuring the frequencies of the resonances. To measure dispersion with high precision, we rely on a Mach-Zehnder interferometer "ruler," the FSR of which is measured using an adaption of the radio-frequency spectroscopy method [31]. Figure 3(a) shows the integrated dispersion  $D_{\rm int} = \omega(\mu) - (\omega_0 + D_1 \mu)$  with respect to mode number, to visualize all  $k \ge 2$  dispersion terms. Numerical simulation of the integrated dispersion for the target microring dimensions is plotted for comparison, showing agreement.

The intrinsic (loaded) Q factor of the  $TE_{10}$  mode is measured to be  $2.7 \cdot 10^5$  ( $1.8 \cdot 10^5$ ). At the OPO threshold power, primary sidebands emerge at  $\mu = \pm 12$ . As more power is injected into the



**Fig. 3.** Microcomb formation in a 4 H-SiC microring. (a) Measured integrated dispersion (green points) of the  $TE_{10}$  mode versus the relative mode number  $\mu$ , where  $\mu=0$  corresponds to the pump mode. The orange curve is a numerical simulation from which we extract  $D_2/2\pi=61$  MHz and  $D_3/2\pi=-0.01$  MHz. Center inset: close-up of the measured dispersion datapoints. Left inset: numerical simulation of the  $TE_{10}$  mode cross section. (b) Measured OPO spectra (blue) at different injected powers, featuring three distinct stages in the microcomb formation. A sech² fit (red envelope) is overlaid onto the chaotic frequency comb for comparison to the characteristic soliton spectral shape. Simulation (red) of the soliton.

microring, a primary comb at the multi-FSR sideband spacing emerges [Fig. 3(b)]. At 75 mW, spectrally separated sub-combs are formed around the primary lines. At the maximum injected power, the sub-combs fill out and interfere around the pump, which is evidence of chaotic comb generation [30]. The thermo-optic effect we observe in our devices may require the use of active capture techniques [32] for soliton formation, and lithographic control of device structure can eliminate avoided mode crossings, which may otherwise impede soliton capture. Using the experimental parameters of our device, we simulate the soliton frequency comb using the Lugiato–Lefever equation [33], neglecting Raman and  $\chi^{(2)}$  effects. The simulated soliton is shown in the last plot in Fig. 3(b).

Finally, we measure the OPO power threshold in our devices and use it to determine the nonlinear refractive index  $(n_2)$  of 4 H-SiC. The power threshold of the OPO is defined as the input power in the waveguide at which the primary sideband emerges. This threshold is determined by the loss (described by the loaded Q factors  $Q_{L,i}$ ,  $Q_{L,i}$ , and  $Q_{L,p}$  of the signal, idler, and pump modes, respectively) and the confinement:

$$P_{\rm th} = \frac{\omega_0 n^2}{8\eta n_2 c} \frac{V}{\sqrt{Q_{L,i} Q_{L,i}} Q_{L,p}},$$
 (2)

where n is the modal refractive index, V is the mode volume, and  $\eta = Q_{L,p}/Q_{c,p}$ , where  $Q_{c,p}$  accounts for coupling from the pump mode to the waveguide [34]. In this demonstration, we use the TE<sub>00</sub> mode of a 55  $\mu$ m diameter ring resonator with the same cross section as before. Although the dispersion is normal for the fundamental TE mode, pumping at an avoided mode crossing allows us to achieve frequency matching [35] and to generate OPO, while benefiting from the higher Q factors of the fundamental mode. By optimizing the pump power such that the OPO threshold is reached exactly on resonance, we measure a threshold of  $8.5 \pm 0.5$  mW. Using the simulated mode volume and measured Q factors, we extract a nonlinear refractive index for 4 H-SiC of  $n_2 = 6.9 \pm 1.1 \times 10^{-15}$  cm<sup>2</sup>/W at 1550 nm, consistent with previous studies [7,36].

In conclusion, we have demonstrated optical parametric oscillation and optical microcombs in SiC nanophotonics by leveraging the high field enhancement of our microrings. In light of the recent integration of single spin qubits into 4 H-SiC-on-insulator nanostructures [4], our platform holds promise for the monolithic realization of nonlinear and quantum photonics.

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<sup>†</sup>These authors contributed equally to this Letter.

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